Dart Aerospace Ltd. Thursday, 10/11/2007 2:54:43 PM Date User: Kim Johnston **Process Sheet** : RUBBER CUSHION : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 35125 : 12983 Estimate Number : D3595063530 : NA : 10/11/2007 Part Number P.O. Number **Drawing Number** D3595 REV A This Issue : N/A Prsht Rev. Project Number : SMALL /MED FAB : A **Drawing Revision** First Issue AK: Material Previous Run Each 10/19/2007 Due Date Qty: 80 Um: Written By Checked & Approved By : Est Rev: A New Issue 07-08-07 JLM Verified By: Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: 1.0 D3595 Rubber Cushion (per sq ft) Comment: Qtv.: 1.6464 sf(s) 0.0206 sf(s)/Unit Total: Rubber Cushion (per sq ft) .125" thk 18 07-10-17 M103 838 Batch: 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D3595 IB 07-10-17 Dwg Rev: ______ Prog Rev:____ 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 HB 07-10-17 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK PACKAGING 1 PACKAGING RESOURCE #1 5.0 Comment: PACKAGING RESOURCE #1 Identify and Stock

Location:

Dart Aerospace Ltd

	WORK ORDER CHANGES								
STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			-						
	STEP					STEP PROCEDURE CHANGE By Date Qty Chief Eng /			

Part No:	PAR	#:	Fault Category: _	NCR: Yes	No DQA:	Date: 07/10/18
			1	QA: N	I/C Closed:	Date:

	WORK ORDER NON-CONFORMANCE (NCR)							
	Description of NC		Corrective Action Section E	Varification		A		
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector	
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Initial Action Description Sign & Section C Chief Eng	

NOTE: Date & initial all entries

Date:

Thursday, 10/11/2007 2:54:43 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RUBBER CUSHION

Job Number: 35125

Part Number: D3595063530

Job Number:



Comment: FINAL INSPECTION/W/O RELEASE

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Job Completion



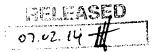
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Dart Ae	rospace l	Ltd			•			•	
W /O:			WC	ORK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	Jory:	NCR: Yes	No DQ	A:	_ Date: _	·
					QA: N/	C Close	d:	Date:	
NCR:			WORK ORDI	R NON-CONFORMAN	CE (NCR)			
		Description of NC Corrective Action Sec			В	Verification		A =======	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Approval Chief Eng	Approval QC Inspector
	1 1		1						

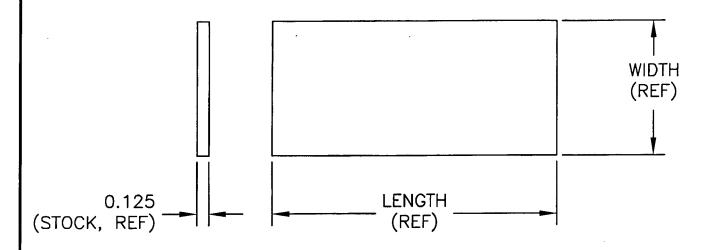
NOTE: Date & initial all entries



	DESIG	PH	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CAN	
r	CHECK	(ED .//	APPROVED //	DRAWING NO.	REV. A
l		-	1 th	D3595	SHEET 1 OF 1
r	DATE	.		TITLE	SCALE
	07.0	2.07	***	RUBBER CUSHION	NTS
Ţ	Α		07.02.07	NEW ISSUE	



SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION
WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

SHOP COPY

RETURN TO

ENGINEERING

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

UNCONTROLLED CO

80 DUROMETER (REF DART SPEC. M-NEO80-S. 1/25) T TO AMENDME

2) FINISH: NONE

WITHOUT NOTICE

WORK ORDER

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AERO	SPACE LTD				Work Order:	35125
Description:	Rubber C		Part Number:	D3595-639		
Inspection Dwg	g: D3S9S Rev:	人				Page 1 of 1
	FIRST	ARTICLE IN	ISPECTION	ON CHE	CKLIST	
	X	First Artic	cle _	Proto	type	
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Date:		Date:	Muliz	-	Date:	MA
Rev Date	Change				Revised by	Approved
A	New Issue			······································	KJ/JLM	TAPLOVED